



Rotary Coolant Adapters (RCA)	Catalogue Number	(A) I.D.	(B) O.D.	(C) Length	(D) Thread Driving Rod	(E) Pipe Tap
	2T-2SRM	19.05	44.45	22.23	M8	1/8"
	2T-3SRM	25.40	53.97	28.57	M8	1/8"
	2T-4SRM	31.75	63.50	34.92	M10	1/4"
	2T-5SRM	44.45	76.20	34.92	M10	1/4"
	2T-6SRM	57.15	95.27	44.45	M12	1/2"
Items included: (1) Inducer Ring, (2) O-Rings, (2) Snap Rings and (2) Thrust Washers						

ISO Taper Shank Coolant Fed Holders	Code No.	Outer Taper	Inner Ø mm	L1 mm	L2 mm	Ø D mm
	4020-5SRM	ST40	20	187.50	93.80	73.20
	4025-5SRM	ST40	25	199.00	105.60	72.20
	5020-5SRM	ST50	20	227.00	100.00	72.20
	5025-5SRM	ST50	25	239.00	112.00	72.20
	5032-6SRM	ST50	32	254.00	127.00	95.27
Max coolant Pressure: 40 Bar. Max RPM: 3000. Suitable for Holders: Y, Z, 0, 0.5, 1, 1.5, 2.0, 2.5 series						

Coolant Pipe Extension/Steady Bar	Code No	Nominal Pipe Thread E	L1 mm
	302T-2SRM	1/8"	150
	302T-3SRM	1/8"	150
	302T-4SRM	1/4"	200
	302T-5SRM	1/4"	200
	302T-6SRM	1/2"	200

Solid Steady Bar	Code No	Thread Size E	L1 mm
	312T-2SRM	M8	250
	312T-3SRM	M8	250
	312T-4SRM	M10	250
	312T-5SRM	M10	250
	312T-6SRM	M12	250

Fast Action Coupling	Code No	Nominal Pipe Thread E	Hose Ø
	322T-2SRM	1/8"	9mm
	322T-3SRM	1/8"	9mm
	322T-4SRM	1/4"	9mm
	322T-5SRM	1/4"	12mm
	322T-6SRM	1/2"	12mm

Replacement Parts						
Series Holder	Drill Range	Catalogue Number				
		TORX Plus® Hand Drivers	*TORX Plus® Screws	*Nylon Locking Torx Screws	Maximum Torque (N/cm)	RCA ** Repair Kit
Y	9.5mm - 11.07mm	8IP-7	724-IP7-10	724N-IP7-10	84	2T1-2SR
Z	11.1mm - 12.95mm	8IP-7	7247-IP7-10	7247N-IP7-10	84	2T1-2SR
0	12.98mm - 17.65mm	8IP-8	72556-IP8-10	72556N-IP8-10	175	2T1-2SR
0.5	15.5mm - 17.65mm	8IP-8	72567-IP8-10	72567N-IP8-10	175	2T1-2SR
1	17.53mm - 24.38mm	8IP-9	7375-IP9-10	7375N-IP9-10	305	2T1-3SR
1.5	22.0mm - 24.38mm	8IP-9	739-IP9-10	739N-IP9-10	305	2T1-3SR
2, 2.5	24.41mm - 35.05mm	8IP-15	7495-IP15-10	7495N-IP15-10	690	2T1-3SR
3, 4	34.37mm - 65.28mm	8IP-20	7514-IP20-10	7514N-IP20-10	1370	2T1-4SR(4MT) or 2T1-5SR(5MT)
5-8	62.38mm - 114.48mm	8IP-25	7619-IP25-10	N/A	1750	2T1-6SR

* Screws sold in packages of 10

** RCA Repair Kit includes: (2) O-Rings, (2) Snap Rings and (2) Thrust Washers