





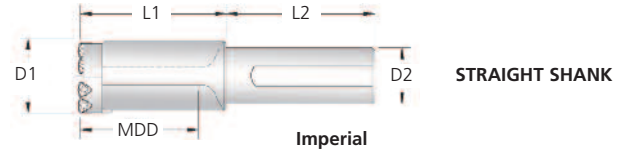
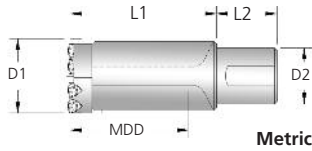


Straight Shank and ABS

AMEC Core Drill

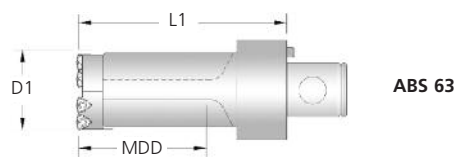


Item Number, Coating and Availability - 10 Piece Packs									
Grade	AM200® 	Stk.	TiN 	Stk.	TiAN 	Stk.	TiCN 	Stk.	
Z55	OP-05T308-H	●	OP-05T308-T	●	OP-05T308-A	◆	OP-05T308-N	◆	







	Item Number	Item Description	Diameter Range (D1)	Body Length (L1)	Max Drill Depth (MDD)	Shank Length (L2)	Shank Diameter (D2)	Stk.
Straight Shank (Metric)	OP1-1S-40M	OP1 SS40M Short Length	50.80-63.50	101.60	82.55	70	40	○
	OP1-1L-40M	OP1 SS40M Long Length	50.80-63.50	158.75	139.70	70	40	◆
	OP2-1S-40M	OP2 SS40M Short Length	63.50-76.20	139.70	120.65	70	40	○
	OP2-1L-40M	OP2 SS40M Long Length	63.50-76.20	215.90	196.85	70	40	◆
	OP3-1S-40M	OP3 SS40M Short Length	76.20-104.65	152.40	127.00	70	40	○
	OP3-1L-40M	OP3 SS40M Long Length	76.20-104.65	254.00	228.60	70	40	◆
	OP4-1S-50M	OP4 SS50M Short Length	104.65-142.75	152.40	127.00	80	50	○
OP4-1L-50M	OP4 SS50M Long Length	104.65-142.75	292.10	266.70	80	50	◆	

	Item Number	Item Description	Diameter Range (D1)	Body Length (L1)	Max Drill Depth (MDD)	Shank Length (L2)	Shank Diameter (D2)	Stk.
Straight Shank (Imperial)	OP1-1S-SS1.5	OP1 SS 1.50 Short Length	50.80-63.50	101.60	82.55	101.6	38.1	◆
	OP1-1L-SS1.5	OP1 SS 1.50 Long Length	50.80-63.50	158.75	139.70	101.6	38.1	◆
	OP2-1S-SS1.5	OP2 SS 1.50 Short Length	63.50-76.20	139.70	120.65	101.6	38.1	◆
	OP2-1L-SS1.5	OP2 SS 1.50 Long Length	63.50-76.20	215.90	196.85	101.6	38.1	◆
	OP3-1S-SS1.5	OP3 SS 1.50 Short Length	76.20-104.65	152.40	127.00	101.6	38.1	◆
	OP3-1L-SS1.5	OP3 SS 1.50 Long Length	76.20-104.65	254.00	228.60	101.6	38.1	◆
	OP4-1S-SS2.0	OP4 SS 2.00 Short Length	104.65-142.75	152.40	127.00	114.3	50.8	◆
OP4-1L-SS2.0	OP4 SS 2.00 Long Length	104.65-142.75	292.10	266.70	114.3	50.8	◆	



	Item Number	Item Description	Diameter Range (D1)	Body Length (L1)	Max Drill Depth (MDD)	Stk.
ABS63	OP1-1S-ABS63	OP1 ABS63 Short Length	50.80-63.50	139.70	82.55	◆
	OP1-1L-ABS63	OP1 ABS63 Long Length	50.80-63.50	196.85	139.70	◆
	OP2-1S-ABS63	OP2 ABS63 Short Length	63.50-76.20	158.75	120.65	◆
	OP2-1L-ABS63	OP2 ABS63 Long Length	63.50-76.20	234.95	196.85	◆
	OP3-1S-ABS63	OP3 ABS63 Short Length	76.20-104.65	171.45	127.00	◆
	OP3-1L-ABS63	OP3 ABS63 Long Length	76.20-104.65	273.05	228.60	◆
OP4-1S-ABS63	OP4 ABS63 Short Length	104.65-142.75	171.45	127.00	◆	

Item Number	Replacement Cartridges 	Stk.	Qty Inserts Required	Insert Screw 10 Pack 	Stk.	Mounting Screw 4 Pack 	Stk.	Adjusting Screw 4 Pack 	Stk.
OP1-WC05		●	2	IS-10-10	●	MS-13-4	●	AS-10-4	●
OP2-WC05		●	2	IS-10-10	●	MS-15-4	●	AS-10-4	●
OP3-WC05		●	2	IS-10-10	●	MS-15-4	●	AS-12-4	●
OP4-WC05		●	3	IS-10-10	●	MS-15-4	●	AS-14-4	●