

# Checklist Technical Inquiry

<b>Customer</b>				
<b>Inquiry/ Order</b>	dated		<b>BASS order/ quotation no.:</b>	
			<b>Your name:</b>	
<b>ID-no.</b>			<b>Catalog-no.</b>	
<b>Thread</b>	<b>Dimension</b>	<b>Tolerance</b> _____	<b>Cutting direction</b> <input type="checkbox"/> right hand <input type="checkbox"/> left hand	<b>Chip evacuation direction</b> <input type="checkbox"/> shank / <input type="checkbox"/> thread
	X-oversize _____ $\mu\text{m}$		<b>Process</b> <input type="checkbox"/> cutting / <input type="checkbox"/> rollforming / <input type="checkbox"/> milling	
<b>Hole shape</b>				
<b>Workpiece material</b>	<b>Material</b>	<b>Material number</b>	<b>Resistance [N/mm<sup>2</sup>]</b>	<b>Hardness</b>
<b>Similar tool</b>	<b>Tool type</b>	<b>Tool no.</b>	<b>Toollife</b>	
<b>Tool data</b>	<b>Internal coolant</b> <input type="checkbox"/> KA / <input type="checkbox"/> KR / <input type="checkbox"/> KK	<b>Chamfer form</b>	<b>Flute form/design</b>	<b>Number of flutes</b>
	<b>General dimensions</b> <input type="checkbox"/> DIN 371 / <input type="checkbox"/> DIN 376 / <input type="checkbox"/> DIN 374 / <input type="checkbox"/> _____		<b>Coating</b>	
	l1 [mm]	l2 [mm]		
	l3 [mm]	d2 [mm]		
	a [mm]	d2 - Tolerance <input type="checkbox"/> h6 / <input type="checkbox"/> h9		
<b>Further tool data</b> (Dimensions,...)			<b>Special tool marking</b>	
<b>Machine</b>	<b>Manufacturer</b>	<b>Machine type</b>	<b>Workpiece clamping</b>	<b>Processing</b> <input type="checkbox"/> horizontal / <input type="checkbox"/> vertical
	<b>Tool clamping</b>	<b>Number of spindles</b>	<b>Coolant / Lubrication</b> <input type="checkbox"/> external / <input type="checkbox"/> internal	<b>Coolant pressure</b> bar
	<b>Cutting speed Vc [m/min]</b>	<b>Rotation speed [1/min]</b>	<b>Feed rate Vf [mm/min]</b>	
<b>Notes</b>				