

# Präzisions-Schneideisen DIN EN 22568

## Whitworth-Gewinde BS 84

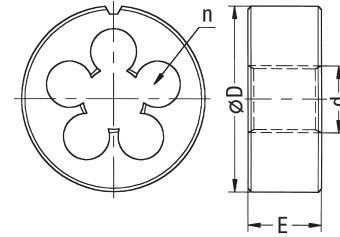
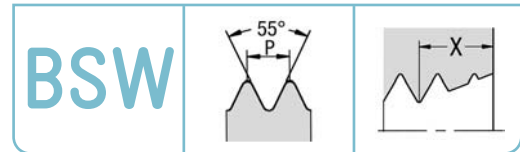
Ausführung: Toleranz Medium Class

Precision thread cutting dies





DIN EN 22568

British Standard Whitworth thread BS 84

Specification: medium class tolerance



BSW

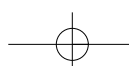
ORDER-CODE → RU					Schäl		LH		VA			
d ↓	P Gg/1" tpi	Ø d mm	Ø D x E mm	n	HSS  x = 1.75 · P 	HSS Schäl. spiral entry  x = 1.75 · P 	HSS links Schäl. left hand spiral entry  x = 1.75 · P 	HSSE Schäl. geläppt, nitr. spiral entry lapped, nitrided  x = 2 · P 				
					Art.-Nr.	€	Art.-Nr.	€	Art.-Nr.	€	Art.-Nr.	€
BSW 1/16"	60	1,59	16 x 5	3	103802	32,00			105807	○		
BSW 3/32"	48	2,38	16 x 5	4	103880	25,00						
BSW 1/8"	40	3,18	20 x 5	4			105780	16,00	105781	○	104749	○
BSW 5/32"	32	3,97	20 x 7	4			105828	15,70	105829	○	104757	○
BSW 3/16"	24	4,76	20 x 7	4			105806	15,70	141103	○	104751	○
BSW 7/32"	24	5,56	20 x 7	4			105841	17,10	141104	○		
BSW 1/4"	20	6,35	20 x 7	4			105775	14,10	105776	○	104747	○*
BSW 5/16"	18	7,94	25 x 9	4			105824	15,70	105825	○	104755	○*
BSW 3/8"	16	9,53	30 x 11	4			105813	18,90	105814	○	104754	○*
BSW 7/16"	14	11,11	30 x 11	4			105836	20,10	105837	○	104761	○*
BSW 1/2"	12	12,70	38 x 14	4			105769	24,80	105770	○	104746	○*
BSW 9/16"	12	14,29	38 x 14	4			105851	26,70	140608	○	104764	○*
BSW 5/8"	11	15,88	45 x 18	4			105831	32,00	105832	○	104759	○*
BSW 3/4"	10	19,05	45 x 18	5			105808	33,30	105809	○	104753	○*
BSW 7/8"	9	22,23	55 x 22	5			105842	46,40	105843	○	104763	○**
BSW 1"	8	25,40	55 x 22	5			105752	46,40	105753	○	104741	○**
BSW 1 1/8"	7	28,58	65 x 25	5			105762	85,00	105763	○		
BSW 1 1/4"	7	31,75	65 x 25	6			105760	78,00	105761	○		
BSW 1 3/8"	6	34,93	65 x 25	6			105765	78,00	141105	○		
BSW 1 1/2"	6	38,10	75 x 30	6			105758	123,00	141106	○		
BSW 1 5/8"	5	41,28	75 x 30	7			105767	○				
BSW 1 3/4"	5	44,45	90 x 36	6			108681	181,00				
BSW 2"	4 1/2	50,80	90 x 36	7			105793	196,00				
BSW 2 1/4"	4	57,15	105 x 36	7			105795	○				
BSW 2 1/2"	4	63,50	105 x 36	8			105794	○				
BSW 2 3/4"	3 1/2	69,85	120 x 36	8			141083	○				
BSW 3"	3 1/2	76,20	120 x 36	9			141084	○				

→ gel, für geläppt Ausführung 20% Zuschlag  
○ = am Lager, Preis auf Anfrage

\* mit 5 Spanlöchern  
\*\* mit 6 Spanlöchern

→ gel, for lapped threads 20% extra charge  
○ = in stock, price on request

\* with 5 chip holes  
\*\* with 6 chip holes



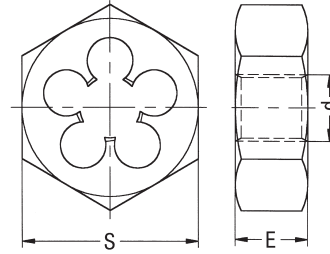
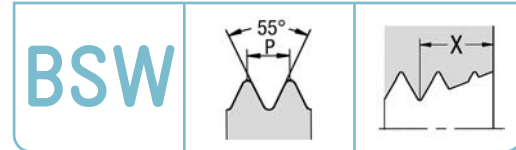
Sechskantschneideisen  
DIN 382

Whitworth-Gewinde BS 84

Ausführung: Toleranz Medium Class

Hexagon die nuts  
DIN 382

British Standard Whitworth thread BS 84  
Specification: medium class tolerance



ORDER-CODE → DIN 382 →		Schäl		LH				
d ↓	P Gg/1" tpi	S x E mm	HSS	HSS Schäl. spiral entry	HSS links left hand			
			Art.-Nr.	€	Art.-Nr.	€	Art.-Nr.	€
BSW 1/8"	40	18 x 5	120829	○	121103	○	120830	○
BSW 3/16"	24	18 x 7	120857	○	121109	○	120858	○
BSW 1/4"	20	18 x 7	120827	17,30	121102	19,00	120828	○
BSW 5/16"	18	21 x 9	120876	18,00	121113	19,80	120877	○
BSW 3/8"	16	27 x 11	120864	20,40	121111	22,40	120865	○
BSW 7/16"	14	27 x 11	120882	25,60	121116	28,20	120883	○
BSW 1/2"	12	36 x 14	120824	25,60	121101	28,20	120825	○
BSW 9/16"	12	36 x 14	120891	36,20	121119	39,80		
BSW 5/8"	11	41 x 18	120879	34,50	121115	38,00	120880	○
BSW 3/4"	10	41 x 18	120860	34,50	121110	38,00	120861	○
BSW 7/8"	9	50 x 22	120885	49,00	121118	53,90	120886	○
BSW 1"	8	50 x 22	120806	49,00	121094	53,90	120807	○
BSW 1 1/8"	7	60 x 25	120813	84,00	121097	92,40		
BSW 1 1/4"	7	60 x 25	120811	90,00	121096	99,00		
BSW 1 3/8"	6	60 x 25	120820	90,00	121099	99,00		
BSW 1 1/2"	6	70 x 30	120810	122,00	121095	134,20		
BSW 1 5/8"	5	70 x 30	120822	○	121100	○		
BSW 1 3/4"	5	85 x 36	120818	195,00	121098	215,00		
BSW 2"	4 1/2	85 x 36	120836	195,00	121160	215,00		
BSW 2 1/4"	4	100 x 36	120839	○	121161	○		
BSW 2 1/2"	4	115 x 36	120838	○	121105	○		
BSW 2 3/4"	3 1/2	115 x 36	120840	○	121106	○		
BSW 3"	3 1/2	115 x 36	120856	○	121108	○		

○ = am Lager, Preis auf Anfrage

○ = in stock, price on request